



Industrial Machinery Drive Quick Fit Taper-lock Cast-iron Universal Belt Pulleys



V Belt Pulley Technical Specification TAPER LOCK HIC Manufactured UNIVERSAL Brand

Universal V-Belt Pulleys ensures more mileage form V-belt drive(s), in a way, pulley is made from superior quality graded cast iron, with grooves property machined with or without dynamic balancing that saves time in fixing & removal, eliminates re-building or surface, re-boring & key -waying, avoids keeping inventory of pulleys interchangeability on many rotating items easier and possible and conforms to IS: 3142

Designed to have in-built facilities to maximize grips on shaft through wedging action on outer cone surface thus facilitating fixing and removal of bush easily through allen key.

Belts Rotation hic V Belts Pulleys



- Taper Lock Dynamically Balanced Dual Duty v belt pulleys A/SPA section 1 to 6 grooves 80~800mm pitch circle dia (pcd) or Outer Diameter ; B/SPB 1 to 6 belt grooves 125~1000 pcd ; C/SPC 2~10 belts run groove 200~1250mm pcd.
- Balanced General Purpose solid vbelt pulleys without taper bush A section 1 to 5 grooves 2~26 inch OD ; B section 1 to 5 grooves 2~40"od ; C section 3~8 belts groove 3~50" OD ; D section 3~12 belts groove 12~56" OD ; E section 5~15 belts groove 16~72" OD.
- Taper Lock Bushes weld on hubs sizes 1008 to 5050 upto 125 mm maximum bore size.
- Chain Sprockets wheels single-double strand with knob 10~50 teeth in sizes 3/8"-1/2"-5/8"-3/4"-1"-1-1/4"-1-1/2" pitch sizes.

Face Width Of Duo Applications Cone Bush Pulleys							
No. of V Belt Grooves							
Belt Section	2	3	4	5	6	7	8
A	35	50	65	80	-	-	-
B	44	63	82	101	120	-	-
C	-	-	111	136	162	187	213

Contact For Quote:

HIC INTERNATIONAL CO. (Cast Iron Products Pulley Div.)

D-136, Shankar Road, New Delhi - 110060, India

Phone: 91-11-6547 2400, 2874 5120

Fax: 91-11-2874 2791

E-mail : universal@hic-india.com; belts@universaldelhi.org

Website : <http://www.rubber-steel-industrial-products.com>

Key personnel : Mr. Anil Gupta, President



Industrial Machinery Drive Quick Fit Taper-lock Cast-iron Universal Belt Pulleys



Taper Lock Pulley Duo-Application QUICK FIT Cone Bush Product Specification

Industrial Pulley for use with A/SPA Section Belt					Industrial Pulley for use with A/SPA Section Belt					Industrial Pulley for use with A/SPA Section Belt																																																																																																																																																																																																																																				
Pitch Dia	No. of Grooves	Bush No.	Max Bore	Pulley Type	Pitch Dia	No. of Grooves	Bush No.	Max Bore	Pulley Type	Pitch Dia	No. of Grooves	Bush No.	Max Bore	Pulley Type																																																																																																																																																																																																																																
80	2	1215	32	6	90	2	1615	42	3	100	2	1615	42	6																																																																																																																																																																																																																																
	3	1215	32	6		4	1210	32	6		5	1108	28	6	85	2	1215	32	6	95	2	1615	42	3	106	2	2012	50	6	3	1215	32	6	4	1210	32	6	5	1108	28	6	Industrial Pulley for use with A/SPA Section Belt					Industrial Pulley for use with A/SPA Section Belt					Industrial Pulley for use with B/SPB Section Belt					Pitch Dia	No. of Grooves	Bush No.	Max Bore	Pulley Type	Pitch Dia	No. of Grooves	Bush No.	Max Bore	Pulley Type	Pitch Dia	No. of Grooves	Bush No.	Max Bore	Pulley Type	112	2	1610	42	6	315	2	2517	60	4	180	2	2012	50	6	3	2012	50	6	4	2012	50	6	5	2012	50	6	118	2	1610	42	6	400	2	2517	60	4	190	2	2517	60	1	3	2012	50	6	4	2012	50	6	5	2012	50	6	125	2	1610	42	2	Industrial Pulley for use with B/SPB Section Belt					200	2	2517	60	1	3	2012	50	2	4	2012	50	2	5	2012	50	2	132	2	1610	42	2	Pitch Dia	No. of Grooves	Bush No.	Max Bore	Pulley Type	212	2	2517	60	1	3	2012	50	2	4	2517	60	2	5	2517	60	2	140	2	2012	50	6	125	2	1610	42	6	224	2	2517	60	1	3	2517	60	2	4	2517	60	2	5	2517	60	2																																
	4	1210	32	6		5	1108	28	6		85	2	1215	32		6	95	2	1615		42	3	106	2		2012	50	6	3	1215	32	6	4	1210	32	6	5	1108	28	6	Industrial Pulley for use with A/SPA Section Belt					Industrial Pulley for use with A/SPA Section Belt					Industrial Pulley for use with B/SPB Section Belt					Pitch Dia	No. of Grooves	Bush No.	Max Bore	Pulley Type	Pitch Dia	No. of Grooves	Bush No.	Max Bore	Pulley Type	Pitch Dia	No. of Grooves	Bush No.	Max Bore	Pulley Type	112		2	1610	42	6		315	2	2517	60		4	180	2	2012	50	6	3	2012	50	6	4	2012	50	6	5	2012		50	6	118	2		1610	42	6	400		2	2517	60	4	190	2	2517	60	1	3	2012	50	6	4	2012	50		6	5	2012	50							6	125	2	1610	42	2	Industrial Pulley for use with B/SPB Section Belt					200	2	2517	60	1		3	2012	50	2	4	2012	50	2	5		2012	50	2	132	2	1610	42	2	Pitch Dia	No. of Grooves	Bush No.	Max Bore	Pulley Type	212	2	2517		60	1	3	2012		50	2	4	2517		60	2	5	2517	60	2	140	2	2012	50	6	125	2	1610	42	6	224	2	2517	60	1	3	2517	60	2	4	2517	60	2	5	2517	60	2															
	5	1108	28	6																																																																																																																																																																																																																																										
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	4	1210	32	6		5	1108	28	6		Industrial Pulley for use with A/SPA Section Belt					Industrial Pulley for use with A/SPA Section Belt					Industrial Pulley for use with B/SPB Section Belt					Pitch Dia	No. of Grooves	Bush No.	Max Bore	Pulley Type	Pitch Dia	No. of Grooves	Bush No.	Max Bore	Pulley Type	Pitch Dia	No. of Grooves	Bush No.	Max Bore	Pulley Type	112	2	1610	42	6		315	2	2517	60		4	180	2	2012		50	6	3	2012	50	6	4	2012	50	6	5	2012	50	6	118	2	1610		42	6	400	2	2517		60	4	190	2	2517		60	1	3	2012	50	6	4	2012	50	6	5	2012	50	6	125	2	1610		42	2	Industrial Pulley for use with B/SPB Section Belt									200	2	2517	60	1	3	2012	50	2	4	2012	50	2	5	2012	50		2	132	2	1610	42	2	Pitch Dia	No. of Grooves	Bush No.	Max Bore	Pulley Type	212	2	2517	60	1		3	2012	50	2	4	2517	60	2	5	2517	60	2	140	2	2012	50		6	125	2	1610	42		6	224	2	2517	60		1	3	2517	60	2	4	2517	60	2	5	2517	60	2																																															
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	4	2012	50	6		5	2012	50	6		118	2	1610	42		6	400	2	2517		60	4	190	2		2517	60	1	3	2012	50	6	4	2012	50	6	5	2012	50	6	125		2	1610	42	2							Industrial Pulley for use with B/SPB Section Belt					200	2	2517	60	1	3	2012	50	2	4	2012		50	2	5	2012	50	2	132	2	1610		42	2	Pitch Dia	No. of Grooves	Bush No.	Max Bore	Pulley Type	212	2	2517	60	1	3	2012	50	2		4	2517	60	2		5	2517	60	2		140	2	2012	50	6	125	2	1610	42	6	224	2	2517	60	1	3	2517	60	2	4	2517	60	2	5	2517	60	2																																																																																																									
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	3	2012	50	6		4	2012	50	6			5	2012	50	6	125		2	1610	42	2	Industrial Pulley for use with B/SPB Section Belt					200	2	2517	60	1	3	2012	50	2	4	2012	50	2	5		2012	50	2	132	2	1610	42	2	Pitch Dia	No. of Grooves	Bush No.							Max Bore	Pulley Type	212	2	2517	60	1	3	2012	50	2	4	2517	60	2	5	2517		60	2	140	2	2012	50	6	125	2	1610		42	6	224	2	2517	60	1	3	2517	60	2	4	2517	60	2	5	2517	60	2																																																																																																																																				
	4	2012	50	6		5	2012	50	6		125	2	1610	42	2		Industrial Pulley for use with B/SPB Section Belt											200	2	2517	60	1	3	2012	50	2	4	2012	50	2	5	2012	50	2		132	2	1610	42	2	Pitch Dia	No. of Grooves	Bush No.	Max Bore	Pulley Type	212	2	2517	60	1		3	2012	50	2	4	2517	60	2	5	2517	60	2	140	2	2012	50	6		125	2	1610	42		6	224	2	2517	60		1	3	2517	60	2	4	2517	60	2	5	2517	60	2																																																																																																																																							
	5	2012	50	6																																																																																																																																																																																																																																										
125	2	1610	42	2	Industrial Pulley for use with B/SPB Section Belt					200		2	2517	60	1																																																																																																																																																																																																																															
	3	2012	50	2								4	2012	50	2	5						2012	50	2	132	2	1610		42	2	Pitch Dia	No. of Grooves	Bush No.	Max Bore	Pulley Type	212	2	2517	60	1	3	2012	50	2	4		2517	60	2	5	2517	60	2	140	2		2012	50	6	125	2	1610	42	6	224	2	2517	60	1	3	2517	60	2		4	2517	60	2	5		2517	60	2																																																																																																																																																											
	4	2012	50	2							5	2012	50	2	132	2	1610	42	2	Pitch Dia	No. of Grooves	Bush No.	Max Bore	Pulley Type		212	2	2517	60	1	3	2012	50	2	4		2517	60	2	5	2517	60	2	140	2	2012	50	6	125	2	1610	42	6		224	2	2517	60	1		3	2517	60	2		4	2517	60	2	5	2517	60	2																																																																																																																																																																					
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	3	2012	50	2	4	2517	60	2	5		2517	60	2	140		2	2012	50	6	125	2	1610	42	6	224		2	2517	60	1	3	2517	60	2	4	2517	60	2	5	2517	60	2																																																																																																																																																																																																				
	4	2517	60	2	5	2517	60	2	140		2	2012	50		6	125	2	1610	42		6	224	2	2517		60	1	3	2517	60	2	4	2517	60	2	5	2517	60	2																																																																																																																																																																																																							
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140	2	2012	50	6	125	2	1610	42		6	224	2	2517		60		1																																																																																																																																																																																																																													
	3	2517	60	2		4	2517	60		2		5	2517	60	2																																																																																																																																																																																																																															
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Key personnel : Mr. Anil Gupta, President



Industrial Machinery Drive Quick Fit Taper-lock Cast-iron Universal Belt Pulleys



Industrial Pulley for use with A/SPA Section Belt					Industrial Pulley for use with B/SPB Section Belt					Industrial Pulley for use with B/SPB Section Belt				
150	2	2012	50	6	132	2	1610	42	6	236	2	2517	60	1
	3	2517	60	2		3	1610	42	6		3	2517	60	2
	4	2517	60	2		4	2012	50	3		4	3020	75	2
	5	2517	60	2		5	2012	50	2		5	3020	75	2
					6	2012	50	3	6	3020	75	2		
160	2	2012	50	6	140	2	1610	42	6	250	2	2517	60	8
	3	2517	60	2		3	1610	42	6		3	3020	75	2
	4	2517	60	2		4	2012	50	3		4	3020	75	2
	5	2517	60	2		5	2012	50	2		5	3020	75	2
					6	2517	60	3	6	3020	75	2		
180	2	2012	50	2	150	2	1610	42	6	280	2	2517	60	8
	3	2517	60	2		3	2012	50	6		3	3020	75	7
	4	2517	60	2		4	2012	50	3		4	3020	75	7
	5	3020	75	2		5	2517	60	2		5	3535	90	7
					6	2517	60	2	6	3535	90	7		
200	2	2517	60	8	160	2	2012	50	6	315	2	3020	60	8
	3	2517	60	3		3	2517	60	6		3	3020	75	7
	4	3020	75	2		4	2517	60	3		4	3535	90	8
	5	3020	75	2		5	2517	60	3		5	3535	90	7
					6	2517	60	2	6	3535	90	7		
250	2	2517	60	8	170	2	2012	50	6	355	2	2517	75	4
	3	2517	60	7		3	2517	60	6		3	3020	75	5
	4	3020	75	7		4	2517	60	3		4	3535	90	8
	5	3020	75	7		5	3020	75	3		5	3535	90	7
					6	3020	75	2	6	3535	90	7		
Industrial Pulley for use with B/SPB Section Belt					Industrial Pulley for use with C/SPC Section Belt					Industrial Pulley for use with C/SPC Section Belt				
Pitch Dia	No. of Grooves	Bush No.	Max Bore	Pulley Type	Pitch Dia	No. of Grooves	Bush No.	Max Bore	Pulley Type	Pitch Dia	No. of Grooves	Bush No.	Max Bore	Pulley Type
400	2	3020	75	4	236	4	3535	90	3	425	4	3535	90	5
	3	3535	90	4		5	3535	90	3		5	4040	100	7
	4	3535	90	4		6	3535	90	3		6	4545	110	7
	5	3535	90	5		7	3535	90	3		7	4545	110	7
	6	3535	90	5		8	3535	90	3		8	5050	125	7
500	2	3020	75	4	250	4	3535	90	3	450	4	3535	90	5
	3	3535	90	4		5	3535	90	3		5	4040	100	5
	4	3535	90	4		6	3535	90	3		6	4545	110	7
	5	3535	90	5		7	3535	90	3		7	5050	125	7
	6	4040	100	5		8	3535	90	3		8	5050	125	7
630	2	3030	75	4	265	4	3535	90	3	475	4	3535	90	5
	3	3535	90	4		5	3535	90	3		5	4040	100	5
	4	3535	90	4		6	3535	90	3		6	4545	110	7
	5	4040	100	4		7	3535	90	3		7	5050	125	7
	6	4040	100	5		8	3535	90	3		8	5050	125	7

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Industrial Pulley for use with B/SPB Section Belt					Industrial Pulley for use with C/SPC Section Belt					Industrial Pulley for use with C/SPC Section Belt					
800	2	3030	75	4	280	4	3535	90	3	500	4	3535	90	5	
	3	3535	90	4		5	3535	90	3		5	4040	100	5	5
	4	4040	100	4		6	3535	90	3		6	4545	110	5	5
	5	4040	100	4		7	3535	90	3		7	5050	125	7	7
	6	4545	110	5		8	3535	90	3		8	5050	125	7	7
1000	3	4040	100	4	300	4	3535	90	7	530	4	4040	100	5	
	4	4040	100	4		5	3535	90	7		5	4545	110	5	5
	5	4545	110	4		6	3535	90	7		6	5050	125	5	5
	6	4545	100	5		7	3535	90	7		7	5050	125	7	7
Industrial Pulley for use with C/SPC Section Belt					315	4	3535	90	7	560	4	4040	100	5	
						5	3535	90	7		5	4545	110	5	5
						6	3535	90	7		6	5050	125	5	5
						7	3535	90	7		7	5050	125	5	5
Pitch Dia	No. of Grooves	Bush No.	Max Bore	Pulley Type	335	4	3535	90	7	630	4	4545	110	4	
						5	3535	90	7		5	5050	125	5	5
						6	3535	90	7		6	5050	125	5	5
						7	3535	90	7		7	5050	125	5	5
200	4	3020	75	3	355	4	3535	90	7	800	4	5050	125	4	
	5	3535	90	3		5	3535	90	7		5	5050	125	5	5
	6	3535	90	3		6	3535	90	7		6	5050	125	5	5
	7	3535	90	3		7	4040	90	7		7	5050	125	5	5
212	4	3020	75	3	375	4	3535	90	7	1000	4	5050	125	4	
	5	3535	90	3		5	3535	90	7		5	5050	125	5	5
	6	3535	90	3		6	4040	100	7		6	5050	125	5	5
	7	3535	90	3		7	4040	100	7		7	5050	125	5	5
224	4	3535	90	3	400	4	3535	90	5	1250	4	5050	125	4	
	5	3535	90	3		5	3535	90	5		5	5050	125	5	5
	6	3535	90	3		6	4040	100	7		6	5050	125	5	5
	7	3535	90	3		7	4545	110	7		7	5050	125	5	5
8	8	3535	90	3	8	4545	110	7	8	5050	125	5	5		



Contact For Quote:

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Key personnel : Mr. Anil Gupta, President



Industrial Machinery Drive Quick Fit Taper-lock Cast-iron Universal Belt Pulleys



Belt Pulley Taper Lock Bush Dimensions In Millimeters

Cone & Bush size	1008	1108	1210	1215	1310	1610	1615	2012	2517	2525	3020	3030	3535	3525	4040	4545	5050
Nominal dia at large end of cone	35.0	38.0	47.5	47.5	51.0	57.0	57.0	70.0	85.5	85.5	108.0	108.0	127.0	127.0	146.0	162.0	177.5
face width	22	22	25	38	25	25	38	32	45	65	51	76	65	89	102	114	127
minimum bore	9	9	11	11	14	14	14	14	16	19	25	35	48	35	40	55	70
maximum bore	25	28	32	32	35	42	42	50	60	80	75	75	90	90	100	110	125



Quick Fit Taper-lock
Pulley Bush



Universal Weld on Hub
Pulley Bush

V Belt PULLEY Standard

v Belt Groove Cross-Section	Pulley pitch Diameter dp (mm)	Groove Angle A Deree $\pm 0.5^\circ$	Minimum Top width of groove g (mm)	Minimum Groove depth below outside diameter hg (mm)	Centre to centre of grooves sg (mm)	Edge of Pulley to first Groove Centre (mm)
SPZ	upto 80 over 80	34 38	9.7 9.9	11.0	12+0.3	8.0+1.0
A	upto 118 over 118	34 38	13.0 13.3	13.8	15+0.3	10.0+2.0 -1.0
SPA	upto 190 over 190	34 38	16.6 16.9	17.5	19+0.4	12.5+2.0 -1.0
B	upto 315 over 315	34 38	22.7 22.9	23.8	25.5+0.5	17+2.0 -1.0
SPB	upto 475 over 475	36 38	32.2 32.6	28.0	37.0+0.6	24.0+3.0 -1.0
C	upto 630 over 630	36 38	38.3 38.6	33.0	44.5+0.7	29+4.0 -1.0
D						
E						

When the pulley are to be used for v-belt sections A, B or C only, dimension hg may be reduced by 20%



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Industrial Machinery Drive Quick Fit Taper-lock Cast-iron Universal Belt Pulleys



Dynamic Balancing of pulleys undertaken please and our lab Test Certificate is provided

Vee Belt Pulley Information To Be Supplied With Enquiry or Order

1. Size i.e. pulley pitch dia, whether 75mm or 125mm & so on.
2. No. of grooves i.e. 2, 3 & so on.
3. For V-belt section i.e. A or SPB & so on.
4. Type i.e. general purpose or quick-fit with taper lock bush.
5. Bore size i.e. pilot or some requisite size.
6. Key waying, if at all reqd. (length, width & depth).
7. Quantity in nos. 8. Your detailed drawing, if possible.

Disclaimer: Information's, written and verbal are provided by HIC, relative to its products which it determines to be reliable & no liabilities of whatsoever nature in regards to its uses. The purchaser of UNIVERSAL brand industrial products should determine for itself the suitability of such products.



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